

SAN MARCO

is a brand of San Marco Group Spa

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Stuccofacile

STUCCO CONTAINING MICRO-SPHERES



CODE 9560019

STUCCOFACILE - V.2024-09-24

DESCRIPTION | STUCCOFACILE is a ready-to-use stucco paste for exterior and interior use containing hollow glass micro-spheres for application to walls and wood. It is easy to apply, dries rapidly, and may be applied in thick layers without shrinkage or cracking. It will not yellow, it adheres perfectly to all surfaces and it can easily be painted over with synthetic paints in a watery solution. It is particularly recommended for filling holes left by scaffolding.

Exterior applications must be painted over with at least two coats of water-based paint.

INSTRUCTIONS FOR USE | May be applied over:

- -Lime mortar and cement-lime mortar plasters; air-hardening and fine sand plasters, new or previously painted.
- -Gypsum bases such as panels, dividing and partition walls.
- -Interior wooden supports prior to painting.

STUCCOFACILE is a primer and must be paint over with a top coat finishing system.

TECHNICAL SPECIFICATIONS

Binder: Vinyl-versatic copolymer in a watery emulsion.

- -Volumic mass UNI 8910: $0.35 \pm 0.05 \text{ kg/l}$
- -Appearance: white paste
- -Drying (at 25°C and 65% R.H.): varies depending on thickness applied; a 1 cm layer of stucco to recoat after 30 min.

PAINTING: to recoat with water-based paints and all water-soluble enamel paints.

PREPARING THE SURFACE I

Plaster surfaces:

- Check that the base has been seasoned for at least 28 days.
- Check the condition of the base. The surface must be consistent. If not, reapply

Technical data sheet: **STUCCOFACILE** Revision: 2024-09-24 or consolidate with appropriate products.

- Remove any efflorescence with a brush or by washing.
- If there is old paint, remove peeling paint; completely remove thick layers of lime or tempera paint by wetting the surface thoroughly and scraping it, or using a jet of water.
- Apply STUCCOFACILE with a trowel, smoothing it over repeatedly to obtain a smooth surface, or use a putty knife to fill in cracks and hollows.
- Proceed to apply fixative, choosing on the basis of the type of paint to be used to finish

Wooden surfaces:

- Sand lightly to remove loose wood fibres.
- Eliminate any peeling old paint and roughen all painted surfaces.
- Remove any resin with Nitro thinner 5170076.
- Smooth over flaws with STUCCOFACILE.
- Paint.

APPLICATION INSTRUCTIONS

Ambient and base conditions:

Ambient temperature: Min. +5 C / Max.+35 C.

Ambient relative humidity: <80%.

Base temperature: Min. +5 C / Max. +35 C.

- Apply with a steel putty knife.
- Supplied ready to use.
- Clean utensils with water immediately after use.
- Approximate yield: varies greatly depending on the type of base. With a thickness of 1 mm, yield will be about 1 m2/l. A preliminary test should be conducted on the wall to be treated to determine consumption.

TINTING

STORAGE | Maximum temperature for storage stability: +30 °C

Minimum temperature for storage stability: +5 °C

The product should be preferably used within 2 years from date of manufacture when stored in original unopened containers and in appropriate temperature conditions.

SAFETY RULES Does not fall under EU directive 2004/42 (legislative decree 161/2006)

Use the product according to current health and safety regulations; after use, do not discard the containers in the environment; allow the residue to dry thoroughly, then treat as special waste. Do not dispose of residues in the sewers, waterways or ground. For more information consult the safety data sheet.

SPECIFICATION ITEM

Light stucco for walls and wood.

Application to prepared base of STUCCOFACILE stucco code 9560019 containing vinylversatic copolymer in a watery emulsion to level off walls and wood, both interior and exterior.

Supply and installation of material € per m2.